



FASSILUX® AQUA XPE MATT

Waterbased matt PU/Alkyd topcoat for indoor works

- Specially designed for interior use
- Quick drying
- Low in odour and VOC
- · Easy to apply
- · Excellent flow and levelling characteristics

FASSILUX® AQUA XPE MATT

DESCRIPTION

Water dilutable air-drying satin topcoat for interior paint applications, based on a polyurethane/alkyd emulsion.

RECOMMENDED USE

As scratch resistant matt finish on properly prepared wooden, or other already painted mineral substrates.

TECHNICAL DATA

Density (g/cm³): 1,4
Gloss Level: Matt
Gloss level at 60°: 7%
Solids Content in weight: 60%
Solids content in volume: 43%

DRY TIMES BY 20° C/RH 50%

Touch dry: 3 hours
Dry to recoat: 24 hours
Fully cured: 1 week

RECOMMENDED WET FILM THICKNESS

80 um

RECOMMENDED DRY FILM THICKNESS

 $34 \mu m$

THEORETICAL CONSUMPTION

Approx. 12 m²/l

PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

- New work: the substrate needs to be clean, dry and free of fats and oils. The substrate has to be primed with Fassiprim Aqua.
- Existing work: clean, degrease and sand. Remove loose, flaking or cracked paint layers.
 Treat bare spots as new work.
- Block wood knots and sap streaks with Zinsser primer B-I-N.
- For stain, graffiti, tannin and other substances bleed blocking, and/or very fast recoating on all substrates, use Zinsser primers Bulls Eye 123 or 123 Plus.

DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION CONDITIONS

- 10-30 degrees C. Relative humidity < 80%.
- Temperature of the substrate at least 3 degrees C above the dew point.

APPLICATION & THINNING: BRUSH

Dilute, if necessary, up to maximum 5% volume with water

APPLICATION & THINNING: ROLLER

Dilute, if necessary, up to maximum 5% volume with water

APPLICATION & THINNING: AIRLESS SPRAY

- Nozzle: 0,011 - 0,013 inch / Pressure: 120 bars.

- Thinning 3% volume water.

APPLICATION & THINNING: AIR-ATOMISED SPRAY

- Nozzle 1,5 2,0 mm / Pressure: 2 3 bars.
- Thinning 10 15% volume water.

CLEANING OF EQUIPMENT / SPILLS

Warm water.

REMARKS

If conventional spraying is used, the gloss might be somewhat lower.

SAFETY DATA

 VOC level:
 30 g/l max

 VOC category:
 A/d

 VOC limit:
 130 g/l (2010)

Remarks regarding safety: Consult Safety Data Sheet and Safety Information

printed on the can.

SHELF LIFE

Minimum of 1 year from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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