

## FASSILUX® AQUA XPE SATIN



# Water dilutable air-drying satin topcoat

- Can be used in- and exterior
- Quick drying
- Low in odour and VOC,
- Easy to apply
- Excellent flow and levelling characteristics

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# FASSILUX® AQUA XPE SATIN

#### DESCRIPTION

Waterbased satin gloss PU/ Alkyd topcoat for indoor and outdoor works

#### **BECOMMENDED USE**

As scratch resistant satin finish on properly prepared wooden, or other already painted mineral substrates.

#### **TECHNICAL DATA**

Density (g/cm3): 1.4 Gloss Level: Gloss level at 60°: Solids Content in weight: Solids content in volume:

Satin 30 - 35% 57% 39%

3 hours

24 hours

24 hours

1 week

#### DRY TIMES BY 20° C/RH 50%

Touch dry: Dry to handle: Dry to recoat: Fully cured:

#### **RECOMMENDED WET FILM THICKNESS**

80 um

### **RECOMMENDED DRY FILM THICKNESS**

30 µm

#### THEORETICAL CONSUMPTION Approx. 12 m<sup>2</sup>/l

#### PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

#### SURFACE PREPARATION

- New work: the substrate needs to be clean, dry and free of fats and oils. The substrate has to be primed with Fassiprim Aqua.
- Existing work: clean, degrease and sand. Remove loose, flaking or cracked paint layers. Treat bare spots as new work.
- Block wood knots and sap streaks with Zinsser primer B-I-N.
- Interior: for stain, graffiti, tannin and other substances bleed blocking, and/or very fast recoating on all substrates, use Zinsser primers Bulls Eye 123 or 123 Plus.
- Exterior: block tannin or other typical bleeding substances from redwoods etc, block graffitis, and/or for very fast recoating, use with Zinsser primer Cover-Stain.

#### **DIRECTIONS FOR USE**

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

#### APPLICATION CONDITIONS

10-30 degrees C. Relative humidity < 80%. Temperature of the substrate at least 3 degrees C above the dew point.

#### **APPLICATION & THINNING: BRUSH**

Dilute, if necessary, up to maximum 5% volume with water.

#### **APPLICATION & THINNING: ROLLER**

Dilute, if necessary, up to maximum 5% volume with water.

#### **APPLICATION & THINNING: AIRLESS SPRAY**

- Nozzle: 0.011 0.013 inch / Pressure: 120 bars.
- Thinning 3% volume water.

#### APPLICATION & THINNING: AIR-ATOMISED SPRAY

- Nozzle 1.5 2.0 mm / Pressure: 2 3 bars.
- Thinning 10 15% volume water.

#### **CLEANING OF EQUIPMENT / SPILLS**

Warm water

#### REMARKS

If conventional spraying is used, the gloss might be somewhat lower.

#### SAFETY DATA

VOC level: VOC category: VOC limit: Remarks regarding safety: 12 g/l max. A/d 130 a/l (2010) Consult Safety Data Sheet and Safety Information printed on the can.

#### SHELF LIFE

Minimum of 1 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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