



## FASSITHANE SATIN

# Wood Varnish

- Quick drying
- Does not yellow
- Scratch and wear resistant
- No tendency to wrinkle when applying thick layers
- Use indoors and outdoors

# FASSITHANE SATIN

## DESCRIPTION

First quality polyurethane wood varnish for interior and exterior use

## RECOMMENDED USE

Hard, durable finishing varnish on wood for interior and exterior use.

## TECHNICAL DATA

Density (g/cm³):	0,93 - 0,95
Gloss Level:	Satin
Solids Content in weight:	51 - 53 %
Solids content in volume:	43 - 45 %

## DRY TIMES BY 20° C/RH 50%

Touch dry:	1½ hour
Dry to handle:	2 hours
Dry to recoat:	6 hours
Fully cured:	7 days

## RECOMMENDED WET FILM THICKNESS

65 µm

## RECOMMENDED DRY FILM THICKNESS

30 µm

## THEORETICAL CONSUMPTION

± 15 m²/l per coat

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

The substrate must be smooth and completely dry and clean. New wood: rub down and make dustfree (use a cloth dampened in white spirit). Degrease resinous or exotic wood with thinner. Remove old varnish layers with a paint stripper (Rapid Super). After this rub down lightly and clean with white spirit. Old varnish layers with good adhesion: rub down lightly and clean. Restore discoloured parts with Fassitek and rub down.

### New wood:

- Impregnate with FassiForce or Fassitek if it is necessary to colour the wood.
- If colouring is not necessary, first apply a thinned coat Fassithane Satin.

## DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## APPLICATION CONDITIONS

Apply in a dry and well-ventilated area. Temperature of air, substrate and coating material between 10 and 35°C and relative humidity below 80%. The substrate temperature must be at least 3°C above dew point.

## APPLICATION & THINNING: BRUSH

Do not dilute.

## APPLICATION & THINNING: ROLLER

If necessary dilute with max. 10% white spirit or Thinner 22.

## APPLICATION & THINNING: AIRLESS SPRAY

Do not dilute.

## APPLICATION & THINNING: AIR-ATOMISED SPRAY

Do not dilute.

## CLEANING OF EQUIPMENT / SPILLS

White spirit or Thinner 22

## REMARKS

In case of exterior applications use at least 3 coats Fassithane Satin. In case the recoat time between successive coats is longer than 24 hours, it is necessary to clean the surface with a cloth soaked in white spirit in order to achieve a good adhesion.

## SAFETY DATA

VOC level:	400 g/l max.
VOC category:	A/e
VOC limit:	400 g/l (2010)
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

## SHELF LIFE

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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