



## **PARACEM® SEMI-GLOSS**



# Waterborne semi-gloss acrylic paint

- For indoor and outdoor works
- Very decorative semi-gloss aspect
- Easy to clean and to maintain
- High filling and hiding power
- Excellent flow out

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## **PARACEM® SEMI-GLOSS**

#### DESCRIPTION

Waterborne semi-gloss acrylic paint for inner and outer walls.

#### **RECOMMENDED USE**

Durable painting of old and new masonry, cement, concrete or plaster.

#### **RECOMMENDED SYSTEM**

Substrate/Condition	Primer/Preparation	Finish
Porous substrates	Pegafix or Parafix/Paracem (50/50)	2 coats Paracem SG
Very smooth/non porous	Noxyde diluted with 25% water or Pegalink	2 coats Paracem SG
Sound old paints (no chalking)	-	2 coats Paracem SG
Sound old paints (chalking)	Fixonal or Pegafix	2 coats Paracem SG
Cracks and holes	Fill with Elastofill or Mur- Filler	-
Uneven substrate	Fill with Pegaflex. Sand, remove dust and prime with	2 coats Paracem SG

#### **TECHNICAL DATA**

Density (g/cm<sup>3</sup>): Gloss Level: Gloss level at 60°: Solids Content in weight: Solids content in volume: 1,28 - 1,32 Satin Semi-Gloss: 65% 50 -53 % 35 - 38 %

#### DRY TIMES BY 20° C/RH 50%

Touch dry:40 minutesDry to handle:2 hoursDry to recoat:4 hoursFully cured:1 day

#### RECOMMENDED WET FILM THICKNESS

125 µm

RECOMMENDED DRY FILM THICKNESS 45 µm

#### THEORETICAL CONSUMPTION

8 - 10 m²/l

#### PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

#### SURFACE PREPARATION

The substrate must be sufficiently dry (max. 4% moisture content) and stable. Clean walls thoroughly with steel brush or high pressure water cleaning. In case of fungal growth: treat the walls first with an adequate moss-preventing product.

#### **DIRECTIONS FOR USE**

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

#### **APPLICATION CONDITIONS**

> 5°C, < 80% R.H.

#### **APPLICATION & THINNING: BRUSH**

Apply in 2 coats by preference. Use a synthetic brush for application of waterbased products.

#### **APPLICATION & THINNING: ROLLER**

Apply in 2 coats by preference. Use short nap roller (texture polyamide roller 14 mm).

#### **APPLICATION & THINNING: AIRLESS SPRAY**

Nozzle: 018 / Pressure: 180 bars. 1 coat is sufficient in most cases.

#### APPLICATION & THINNING: AIR-ATOMISED SPRAY Not recommended.

Not recommended.

#### **CLEANING OF EQUIPMENT / SPILLS**

Water.

#### SAFETY DATA

VOC level:	15 g/l
VOC readymix:	15 g/l
VOC category:	A/c
VOC limit:	40 g/l
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information
	printed on the can.

#### SHELF LIFE

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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