



# **PEGACRYL® SATIN**

# Waterbased satingloss acrylic lacquer

- · Weather resistance better than most synthetic enamels
- Good flow
- · Good filling power
- High covering capacity

# **PEGACRYL® SATIN**

#### DESCRIPTION

Waterbased satingloss acrylic lacquer.

# **RECOMMENDED USE**

Woodwork, both inside and outside. As topcoat on Noxyde.

#### **TECHNICAL DATA**

Density (g/cm³): 1,25 - 1,32
Gloss Level: Satin
Gloss level at 60°: Satin gloss: 30%
Solids Content in weight: 47 - 51 %
Solids content in volume: 31 - 34 %

#### DRY TIMES BY 20° C/RH 50%

 Touch dry:
 1 hour

 Dry to handle:
 5 hours

 Dry to recoat:
 24 hours

 Fully cured:
 2 days

#### RECOMMENDED WET FILM THICKNESS

100 µm

# RECOMMENDED DRY FILM THICKNESS

 $35\,\mu m$ 

#### THEORETICAL CONSUMPTION

9 - 12 m<sup>2</sup>/l

#### PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

#### **SURFACE PREPARATION**

Painted substrates: apply directly on old sound paints; glossy paints will be roughed up slightly. Untreated substrates: on woodwork, apply a coat of Fassiprim Aqua XPE. Block wood knots and sap streaks with Zinsser primer B-I-N.For stain, graffiti blocking and/or very fast recoating, use Zinsser primers Bulls Eye 123 or 123 Plus.

### **DIRECTIONS FOR USE**

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## **APPLICATION CONDITIONS**

> 10°C, < 80% H.R.

### **APPLICATION & THINNING: BRUSH**

Do not dilute

## **APPLICATION & THINNING: ROLLER**

Do not dilute

## **APPLICATION & THINNING: AIRLESS SPRAY**

Nozzle: 018 / Pressure: 180 bars. If required dilute with some water.

# **APPLICATION & THINNING: AIR-ATOMISED SPRAY**

Dilute with water.

#### **CLEANING OF EQUIPMENT / SPILLS**

Water.

#### **REMARKS**

Apply Pegacryl Satin by preference by airless or brush.

Do not apply in full sun or too hot conditions, to avoid a decreased flow.

#### SAFETY DATA

 VOC level:
 128 g/l

 VOC readymix:
 128 g/l

 VOC category:
 A/d

 VOC limit:
 130 g/l

Remarks regarding safety: Consult Safety Data Sheet and Safety Information

printed on the can.

#### SHELF LIFE

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not indirect sunlight at temperatures between 5 and 35°C.

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Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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