



## **PEGAFLEX<sup>®</sup>**

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### **Levelling filler based on acrylic resins dispersed in water**

- High flexibility and elasticity
- Excellent adhesion on all sound substrates and paints
- Perfect alkali resistant
- Not affected by ageing thus keeping its original flexibility
- Sufficiently hard, but can still be sanded easily

# PEGAFLEX®

## DESCRIPTION

Levelling filler based on acrylic resins dispersed in water.

## RECOMMENDED USE

For indoor and outdoor works; can be used on any non-powdering substrates.

## TECHNICAL DATA

|                           |           |
|---------------------------|-----------|
| Density (g/cm³):          | ± 1,8     |
| Gloss Level:              | Matt      |
| Gloss level at 60°:       | Matt: 3%  |
| Solids Content in weight: | 78 - 80 % |
| Solids content in volume: | 61 - 64 % |

## DRY TIMES BY 20° C/RH 50%

|                |          |
|----------------|----------|
| Touch dry:     | 3 hours  |
| Dry to handle: | 8 hours  |
| Dry to recoat: | 24 hours |
| Fully cured:   | 2 days   |

## RECOMMENDED WET FILM THICKNESS

1000 µm

## RECOMMENDED DRY FILM THICKNESS

630 µm

## THEORETICAL CONSUMPTION

Max. 1,8 kg/m² (= 1 mm thick)

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

Fill up deep holes with a filler or with a repair mortar (Pegacrete).

Chalking substrates must be primed with Fixonal.

Porous mineral substrates have to be pre-treated with Pegafix.

Bare wood should be impregnated with Adex first.

If you want to recoat with an acrylic paint, you should isolate the filled up parts with Porisol first. If it is necessary to get a thick layer, you should apply several layers after hardening of the previous layer.

## DIRECTIONS FOR USE

Use a filling knife and apply thin layers.

## APPLICATION CONDITIONS

> 5°C, < 80% R.H.

## CLEANING OF EQUIPMENT / SPILLS

With water as long as Pegaflex has not dried; when dry clean with Thinner 22.

## REMARKS

Pegaflex can easily be sanded wet, but not dry.

## SAFETY DATA

|                           |  |
|---------------------------|--|
| VOC level:                | 30 g/l   |
| VOC readymix:             | 30 g/l   |
| VOC category:             | A/i  |
| VOC limit:                | 140 g/l  |
| Remarks regarding safety: | Consult Safety Data Sheet and Safety Information printed on the can. |

## SHELF LIFE

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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