



PEGALINK®

Universal adhesion primer

- Excellent adhesion on a lot of surfaces
- Flexible
- Excellent flow
- UV-resistant

DESCRIPTION

Universal adhesion primer based on water dispersed acrylic resins.

RECOMMENDED USE

Adhesion on a lot of surfaces: wood, gypsum, cement, bricks and especially on smooth and difficult to adhere to surfaces like: galvanized steel, copper, zinc, polycarbonate, hard PVC, Pegagraff Hydro, etc. Can be used in- and outdoors.

TECHNICAL DATA

Density (g/cm³):	1,2 - 1,3
Gloss Level:	Satin
Gloss level at 60°:	Satin: ± 20%
Solids Content in weight:	± 52 %
Solids content in volume:	± 37 %

DRY TIMES BY 20° C/RH 50%

Touch dry:	20 minutes
Dry to handle:	1 hour
Dry to recoat:	24 hours with waterborne paints. Decorative alkyd lacquers should be checked first by means of an adhesion test.
Fully cured:	2 days

RECOMMENDED WET FILM THICKNESS

100 µm

RECOMMENDED DRY FILM THICKNESS

36 µm

THEORETICAL CONSUMPTION

± 10 m²/l

PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

In general, it is not necessary to mat smooth surfaces by sanding; in most cases cleaning and/or degreasing of the surface is sufficient in order to obtain good adhesion.

DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION CONDITIONS

> 5°C, < 80% R.H.

APPLICATION & THINNING: BRUSH

All types can be used. Do not dilute.

APPLICATION & THINNING: ROLLER

Not recommended, except with a lacquer roller. Do not dilute

APPLICATION & THINNING: AIRLESS SPRAY

Nozzle: 11 / Pressure: 200 bars. Do not dilute.

APPLICATION & THINNING: AIR-ATOMISED SPRAY

Possible, do not dilute.

CLEANING OF EQUIPMENT / SPILLS

Water.

REMARKS

Adhesion cross-cut intact on the above-mentioned surfaces.
In case of doubt, f.i. on a substrate which has not been mentioned, an adhesion test has to be done after 2 days of drying, especially on old paints.

SAFETY DATA

VOC level:	45 g/l
VOC readymix:	45 g/l
VOC category:	A/i
VOC limit:	140 g/l
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

SHELF LIFE

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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