



## PEGAPRIM® ISOFIX

### Super adhesion and stain block primer

- Very fast drying
- Closed, good adhering paint film
- Masks odours
- Recoatable with most water and solvent borne decorative paints
- Can be applied at freezing temperatures

# PEGAPRIM® ISOFIX

## DESCRIPTION

Ultra insulating and fast drying universal adhesion primer based on solvent borne Shellac-resins.

## RECOMMENDED USE

INTERIOR AND EXTERIOR.

Adhesion on metal (copper, bronze, stainless steel) and on smooth hard surfaces (old paint layers, Formica). Exterior uses of Pegaprim Isofix are strictly and exclusively limited for spot priming application as a sealer.

## TECHNICAL DATA

Density (g/cm³):	± 1,2
Gloss Level:	Satin
Gloss level at 60°:	Satin: ± 10%
Solids Content in weight:	± 54 %
Solids content in volume:	± 30 %

## DRY TIMES BY 20° C/RH 50%

Touch dry:	15 minutes
Dry to recoat:	45 minutes
Fully cured:	1 day

## RECOMMENDED WET FILM THICKNESS

100 µm

## RECOMMENDED DRY FILM THICKNESS

30 µm

## THEORETICAL CONSUMPTION

± 10 m²/l

## PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

## SURFACE PREPARATION

The substrate should be clean, dry and stable. If necessary, degrease. Contamination has to be removed as thoroughly as possible. Strongly solvent borne topcoats must be tested for their tolerance first (e.g. polyurethane, epoxy).

## DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

## APPLICATION CONDITIONS

> -1°C, < 80% R.H.

## APPLICATION & THINNING: ROLLER

Apply undiluted.

## APPLICATION & THINNING: AIRLESS SPRAY

Nozzle: 0,015 inch / Pressure: 150 - 200 bars

## APPLICATION & THINNING: AIR-ATOMISED SPRAY

Dilute with ± 2% volume denaturised alcohol.

## CLEANING OF EQUIPMENT / SPILLS

Denaturised alcohol.

## REMARKS

In case of too fast evaporation or spraying, add ± 2% volume denaturised alcohol.

## SAFETY DATA

VOC level:	480 g/l
VOC readymix:	500 g/l
VOC category:	A/i
VOC limit:	500 g/l
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

## SHELF LIFE

Minimum of 3 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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**Available colours & pack sizes:** Please refer to the respective product page on [www.rust-oleum.eu](http://www.rust-oleum.eu) for an overview of actual available colours and pack sizes.

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