



PEGAPRIM® XPRESS

Fast drying universal and stain block primer

- Quick drying
- Flexible/insulating
- Good filling and hiding power
- Closed good adhering paint film
- Recoatable with most water and solvent borne decorative paints

PEGAPRIM® XPRESS

DESCRIPTION

Insulating and fast drying universal adhesion primer based on water borne acrylic resins.

RECOMMENDED USE

For inside and outside.

Adhesion on metal (steel, zinc, aluminium, galvanised steel) and on smooth hard surfaces (PVC, polyester, Formica). Closes porous substrates (masonry, plaster rendering, concrete, wood, fibreboards).

Insulates spots (tar, soot, graffiti, humidity); in difficult circumstances use Pegaprim Isofix.

TECHNICAL DATA

Density (g/cm ³):	± 1,26
Gloss Level:	Satin
Gloss level at 60°:	Satin gloss: ± 15%
Solids Content in weight:	± 52 %
Solids content in volume:	± 39 %

DRY TIMES BY 20° C/RH 50%

Touch dry:	30 minutes
Dry to recoat:	1 hour
Fully cured:	2 days

RECOMMENDED WET FILM THICKNESS

100 µm

RECOMMENDED DRY FILM THICKNESS

40 µm

THEORETICAL CONSUMPTION

± 10 m²/l per coat

PRACTICAL CONSUMPTION

Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application

SURFACE PREPARATION

The surface should be clean, dry and stable.

Where necessary, degrease.

Contamination has to be removed as thoroughly as possible.

Reinforce the wood structure if necessary (e.g. after burning off of new wood on the outside) by impregnating with Adex.

Wood knots have to be insulated beforehand with Pegapim Isofix.

Old intact lacquer paint coats should be roughened up slightly in order to assure an optimal adhesion.

In case of doubt, realise an adhesion test.

When applied as spot insulator, a longer drying time should be respected before recoating.

DIRECTIONS FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION CONDITIONS

> 5°C, < 80% R.H.

APPLICATION & THINNING: BRUSH

Apply preferably undiluted.

APPLICATION & THINNING: ROLLER

Apply preferably undiluted.

APPLICATION & THINNING: AIRLESS SPRAY

Nozzle: 0,011 - 0,013 inch / Pressure: 200 bars.

If necessary, dilute with water.

APPLICATION & THINNING: AIR-ATOMISED SPRAY

Dilute with a few % volume of water.

CLEANING OF EQUIPMENT / SPILLS

Water.

SAFETY DATA

VOC level:	40 g/l
VOC readymix:	40 g/l
VOC category:	A/g
VOC limit:	30 g/l
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

SHELF LIFE

Minimum of 2 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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